

016903



Dart Aerospace Ltd.
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Canada

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D3065-041
Job Sheet 209413



Part No: D3065-041

Job Qty: 20 pcs

Part Name: Step Leg Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/29/20

Job Tracking No:

Due Date: 7/22/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	30 pcs	7/22/20		0.00	9.01	Small Fab - 1		AUG 18 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	30 pcs	7/22/20		0.00	0.00	QC 5 - 10		AUG 21 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							QC 5 - 82		
120	Packaging 3-1 - Stock - B4B	30 pcs	7/22/20		0.00	0.00	Packaging 3 - 1 - B4B		



Container No: S294708



Part: D3065 - 041

Job No: 209413

Serial No/Batch: S294708

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 08/18/20

DAS
24
9-89

				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	DAS 24
				Packaging 3 - 18 - B4B	9-89
				Packaging 3 - 19 - B4B	AUG 21 2020
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
				Packaging 3 - 37 - B4B	21
				QC 21 - SA - 21	9-89
				QC 21 - SA - 70	AUG 24 2020
				QC 21 - SA - 53	AUG 24 2020
130 QC 21 - SA	30 pcs	7/22/20	0.00 0.00		

Part Op 100 - (Small Fab) Assemble as per Dwg D3065 and Identify as D3065-041
 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
 120 - (Identify as per dwg & Stock Location: _____) LOCATION : WA003
 130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3065-1	Step Spacer	10 30 pcs (1 ea)	100-Small Fab - 1	S281209
D3065-3	Step Spacer	10 30 pcs (1 ea)	100-Small Fab - 1	S281318
D3065-5	Step Leg	20 60 pcs (2 ea)	100-Small Fab - 1	S283363
D3065-7	Step Spacer	10 30 pcs (1 ea)	100-Small Fab - 1	S281082
MS20470AD4-4	Rivet, Universal Head	300 900 Ea (30 ea)	100-Small Fab - 1	S196239

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3065-1	30	26	0
	D3065-3	30	44	0
	D3065-5	60	10	0
	D3065-7	30	48	0
	MS20470AD4-4	900	15,037	0

Part Specifications
Specifications could not be found.

Plex 4/29/20 12:42 PM dart.lacelle.linda